	8 7	6	5	4	3	ſ	2	1	
	THREAD (BOTH ENDS)	M6 X 1 - 6g	•			·			
	BODY DIAMETER	Ø0.24 [6]							
	LENGTH	1.97 [50]							
	LH THREAD LEGNTH	0.79 [20]							
D	RH THREAD LENGTH	0.47 [12]							D
J	SUGGESTED SUPPLIER	MCMASTER-CARR							
	SUGGESTED SUPPLIER P/N	93210A016							
_									
С		SPE	CIFICATION C	ONTROL D [50] .97	RAWING -				С
-			[20] 0.79	↓					←
				•					
В				[6]					В
			DTSP10012-1	1 SETUP STUD					
_								ı	
	NOTES:				A NEW ISS	SUE		20-515	
	1) MATERIAL: STEEL				REV. DESIGN	KPT	DESCRIPTION DART AED	ECN#	BY
Α	2) HEAT TREAT: N/A 3) FINISH: BLACK OXIDE				DRAWN	KPT		OSPACE LTD , ONTARIO, CANADA	A
	4) TOLERANCES: X.X = +/- 0.1" / +/- 1° X.XX = +/- 0.01" / +/- 0.5°				CHECKED		DRAWING NO. DTSP10012		REV. A
	X.XXX = +/- 0.005" / +/- 0. X.XXXX = +/- 0.0005" / +/-	1° - 0.05° CITY AND SYMMETRY ABOUT ALL CENTER LIN			MFG. APPR. APPROVED	SH. Milee	TITLE	SH SCALE	EET 1 OF 1
	PARALLELISM, ECCENTRIO 5) UNITS: INCHES UNLESS OTHERWISE NOT 6) BREAK SHARP EDGES: N/A 7) IDENTIFICATION: N/A	CITY AND SYMMETRY ABOUT ALL CENTER LIN 「ED	ES = +/-0.005"			04.01	SETUP STUD COPYRIGHT © 2020 E THIS DOCUMENT IS PRINATE AND CONFIDENTIAL NOT TO BE USED FOR ANY PURPOSE OR COPIE	NTS BY DART AEROSPACE LTD AND IS SUPPLIED ON THE EXPRESS CONDITION THA O OR COMMUNICATED TO ANY OTHER PERSON WITH	AT IT IS HOUT
	8 7	6	5	4	3	Г	WRITTEN PERMISSION 2	N FROM DART AEROSPACE LTD.	